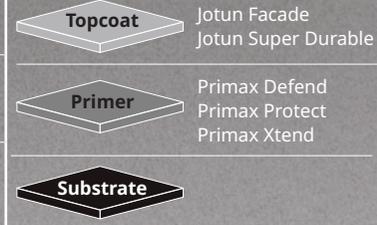


JOTUN PRIMAX COATING SOLUTIONS



Substrate	Pre-treatment	Coating System		Corrosion Environment & Durability							
				C3		C4		C5		CX	
		Test Regime 1	Condensation ISO 6270 (Hrs)	High	Very High	High	Very High	High	Very High	-	
			Neutral Salt Spray ISO 9227 (Hrs)	240	480	480	720	720	-	-	
Test Regime 2*	Cyclic Ageing Annex B (Hrs)	-	-	-	1680	1680	2688	4200			
Carbon steel < 3 mm	Direct to Metal	Primax Defend	Jotun Facade		●						
		Primax Protect	Jotun Facade		●						
		Primax Xtend	Jotun Facade		●						
	Zinc Phosphating / Equivalent	-	Jotun Facade		●	●					
		Primax Defend	Jotun Facade		●	●	●	●			
		Primax Protect	Jotun Facade		●	●	●	●	●		
		Primax Xtend	Jotun Facade		●	●	●	●	●		
	Hot Dip Galvanised Steel** < 3 mm (Sweep Blasted)	Zinc Phosphating / Equivalent	-	Jotun Facade		●	●	●			
Primax Defend			Jotun Facade		●	●	●	●	●		
Primax Protect			Jotun Facade		●	●	●	●	●	●	
Primax Xtend			Jotun Facade		●	●	●	●	●	●	

- The overall performance of the coating system is largely dependent on the nature of the substrate and the type and quality of the pre-treatment. Environmental conditions and the design of the coated object also influence the field performance of the system.
- Results are based on laboratory conditions and in combination with Jotun Facade & Jotun Super Durable as a topcoat tested at a third-party laboratory.
- Other suitable topcoats from Jotun's portfolio are available - Please consult with your local technical representative
- For best coating results follow "Jotun's Application Guide of Powder Coatings"
- For recommended film thicknesses kindly refer to the Technical Data Sheets of relevant primers and topcoats.
- Third-party test reports for Stainless Steel coating system are available on request.



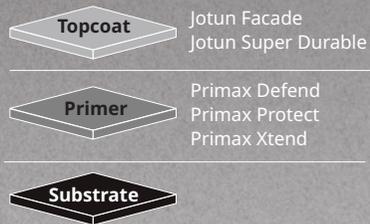
* Cyclic Ageing Test (Regime 2) is optional for C4 Very High and C5 High. ** Galvanisation process according to ISO 1461.

JOTUN PRIMAX COATING SOLUTIONS



Substrate	Pre-treatment	Coating System		Corrosion Environment & Durability						
				C3		C4		C5		CX
		Test Regime 1	Condensation ISO 6270 (Hrs)	High	Very High	High	Very High	High	Very High	-
			Neutral Salt Spray ISO 9227 (Hrs)	240	480	480	720	720	-	-
Test Regime 2*	Cyclic Ageing Annex B (Hrs)	-	-	-	1680	1680	2688	4200		
Carbon steel > 3 mm (Sa 2½ Grit Blasted)	Direct to Metal	-	Jotun Facade		●					
		Primax Defend	Jotun Facade		●	●				
		Primax Protect	Jotun Facade		●	●	●			
		Primax Xtend	Jotun Facade		●	●	●			
	Zinc Phosphating / Equivalent	-	Jotun Facade		●	●	●			
		Primax Defend	Jotun Facade		●	●	●	●		
		Primax Protect	Jotun Facade		●	●	●	●	●	
		Primax Xtend	Jotun Facade		●	●	●	●	●	
		Primax Protect	Jotun Super Durable		●	●	●	●	●	●
		Primax Xtend	Jotun Super Durable		●	●	●	●	●	●
Hot Dip Galvanised Steel** > 3 mm (Sweep Blasted)	Direct to Metal	-	Jotun Facade		●	●	●			
		Primax Defend	Jotun Facade		●	●	●	●		
		Primax Protect	Jotun Facade		●	●	●	●	●	
		Primax Xtend	Jotun Facade		●	●	●	●	●	
		Primax Protect	Jotun Super Durable		●	●	●	●	●	●
	Zinc Phosphating / Equivalent	-	Jotun Facade		●	●	●			
		Primax Defend	Jotun Facade		●	●	●	●		
		Primax Protect	Jotun Facade		●	●	●	●	●	
		Primax Xtend	Jotun Facade		●	●	●	●	●	
		Primax Xtend	Jotun Super Durable		●	●	●	●	●	●

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JOTUN PRIMAX COATING SOLUTIONS



Primer

Primax Defend

Primax Defend is a zinc-free primer offering to meet standard service requirements to provide very good corrosion protection, mechanical properties and excellent inter-coat adhesion.

It's recommended to be used in combination with suitable exterior durable product offerings from Jotun.

KEY BENEFITS

- Very good corrosion protection
- Very good mechanical properties
- Protection for up to C4 Very High corrosivity category

Primax Protect

Primax Protect is an advanced zinc-rich primer designed to provide excellent corrosion protection and inter-coat adhesion with degassing properties.

It's recommended to be used in combination with suitable exterior durable product offerings from Jotun.

KEY BENEFITS

- Excellent corrosion protection
- Degassing properties
- Protection for up to CX corrosivity category

Primax Xtend

Primax Xtend is a superior zinc-free offering to meet stringent service requirements with mileage advantage. This product is designed to provide excellent corrosion protection and inter-coat adhesion with excellent mechanical properties.

It's recommended to be used in combination with suitable exterior durable product offerings from Jotun.

KEY BENEFITS

- Excellent corrosion protection
- Excellent mechanical properties
- Protection for up to CX corrosivity category

Topcoat

Jotun Facade

Jotun Facade is a customer's most reliable, consistent and flexible coating solution with wide colour selection. The product performance is in line with Qualicoat Class 1/ AAMA 2603/ GSB 1 year Florida.

KEY BENEFITS

- Very good UV durability
- Qualicoat Class 1/ AAMA 2603/ GSB 1 year Florida performance
- Wide range of colours and finishes

Jotun Super Durable

Jotun Super Durable is a durable, consistent and reliable solution that delivers superior aesthetics with wide colour selection. The product has an extensive track record of memorable projects to be proud of. The product performance is in line with Qualicoat Class 2/ AAMA 2604/ GSB 3 years Florida.

KEY BENEFITS

- Excellent UV durability
- Qualicoat Class 2/ AAMA 2604/ GSB 3 year Florida performance
- Wide range of colours and finishes