JOTUN PRIMAX COATING SOLUTIONS



	Pre-treatment														
Substrate		Coating System				С3		C4		C5	СХ				
		Condensation			High	Very High	High	Very High	High	Very High	-	The overall performance of			
		Test Regime 1 Test Regime 2*	ISO 6270 (Hrs) Neutral Salt Spray ISO 9227 (Hrs) Cyclic Ageing Annex B (Hrs)		240	480	480	720	720	-	-	the coating system is largely dependent on the nature of			
					480	720	720	1440	1440			the substrate and the type and quality of the pre-treatment.			
						_		1680	1680	2688	4200	Environmental conditions and the			
		Regime 2*	Annex B (Hrs)		_		-	1000	1000	2000	4200	design of the coated object also influence the field performanceof			
	Direct to Metal	Primax Defend	Jotun Facade									the system.			
												Results are based on laboratory			
		Primax Protect										conditions and in combination with Jotun Facade & Jotun Super			
			Jotun Facade									Durable as a topcoat tested at a third-party laboratory.			
		Primax	Jotun Facade									Other suitable topcoats from Jotun's portfolio are available -			
		Xtend	Jotunnacade									Please consult with your local technical representative			
Caultan staal	Zinc Phosphating / Equivalent														
Carbon steel < 3 mm		-	Jotun Facade									For best coating results follow "Jotun's Application Guide of			
												Powder Coatings"			
		Primax	Jotun Facade				•					For recommended film thicknesses			
		Defend	Jotunnacade									kindly refer to the Technical Data Sheets of relevant primers and			
		D data										topcoats.			
		Primax Protect	Jotun Facade		\bullet		\bullet		\bullet			Third-party test reports for			
												Stainless Steel coating system are available on request.			
		Primax	Jotun Facade												
		Xtend	Jotun Facade												
Hot Dip Galvanised Steel** < 3 mm (Sweep Blasted)	Zinc Phosphating / Equivalent	-	Jotun Facade				\bullet								
		Primax	Jotup Facada												
		Defend	Jotun Facade		•		•		\bullet			Jotun Facade Jotun Super Durable			
		Primax Protect	Jotun Facade		•		\bullet		\bullet			Primer Primax Defend Primax Protect			
		riolect										Primax Xtend			
		Primax	Lating English												
		Xtend	Jotun Facade		•		\bullet		\bullet			Substrate			
			A CARLINE AND LODGED AND LODGED			DATA STATISTICS	an geologica della dell'arte della								

* Cyclic Ageing Test (Regime 2) is optional for C4 Very High and C5 High. ** Galvanisation process according to ISO 1461.

JOTUN PRIMAX COATING SOLUTIONS

Coating System

Substrate	Pre-treatment				High	Very High	High	Very High	High	Very High	-	The overall performance of
		Tost	Condensation ISO 6270 (Hrs) Neutral Salt Spray ISO 9227 (Hrs)		240	480	480	720	720		-	the coating system is largely dependent on the nature of the substrate and the type and quality of the pre-treatment.
		Test Regime 1			480	720	720	1440	1440	-	-	
		Test Regime 2*		c Ageing ex B (Hrs)	-	-	-	1680	1680	2688	4200	Environmental conditions and the design of the coated object also
Carbon steel > 3 mm (Sa 2½ Grit Blasted)	Direct to Metal		Jotun Facade		•							influence the field performance of the system.
		Primax Defend	Jotun Facade		•	•						Results are based on laboratory conditions and in combination
		Primax Protect	Jotun Facade		•	•	•					with Jotun Facade & Jotun Super Durable as a topcoat tested at a third-party laboratory.
		Primax Xtend	Jotun Facade		•	•	•					Other suitable topcoats from Jotun's portfolio are available -
	Zinc Phosphating / Equivalent	-	Jotun Facade		•	•	•					Please consult with your local technical representative
		Primax Defend	Jotun Facade		•	•	•	•	•			 For best coating results follow "Jotun's Application Guide of
		Primax Protect	Jotun Facade		•	•	•	•	•	•		 Powder Coatings" For recommended film thicknesses kindly refer to the Technical Data Sheets of relevant primers and topcoats. Third-party test reports for Stainless Steel coating system are available on request.
		Primax Xtend	Jotun Facade		•	•	•	•	•	•		
		Primax Protect	Jotun Super Durable		•	•	•	•	•	•	•	
		Primax Xtend	Jotun Super Durable		•	•	•	•	•	•	•	
Hot Dip Galvanised Steel** > 3 mm (Sweep Blasted)	Direct to Metal		Jotun Facade		•	•	•					
		Primax Defend	Jotun Facade		•		•					
		Primax Protect	Jotun Facade		•	•	•	•				
		Primax Xtend	Jotun Facade		•	•	•	•	•			
		Primax Protect	Jotun Super Durable		•	•	•		•			
	Zinc Phosphating / Equivalent	-	Jotun Facade		•	•	•					
		Primax Defend	Jotun Facade		•		•		•			Topcoat Jotun Facade Jotun Super Dura
		Primax Protect	Jotun Facade		•	•	•	•	•	•		Primax Defend Primay Protect
		Primax Xtend	Jotun Facade		•		•	•	•			Primax Protect Primax Xtend
		Primax Xtend	Jotun Super Durable		•		•	•	•		•	Substrate

C3

Corrosion Environment & Durability

C5

СХ

C4

JOTUN

* Cyclic Ageing Test (Regime 2) is optional for C4 Very High and C5 High. ** Galvanisation process according to ISO 1461.