

JOTUN PRIMAX COATING SOLUTIONS

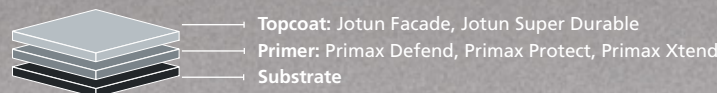


Substrate	Pretreatment	Coating system and corrosivity category	C3			C4		C5		CX
			Medium	High	Very High	High	Very High	High	Very High	-
Carbon steel < 3 mm	Direct to Metal	Primax Defend + Jotun Facade	●							
		Primax Protect + Jotun Facade	●	●						
		Primax Xtend + Jotun Facade	●	●						
	Zinc Phosphating / Equivalent	Primax Defend + Jotun Facade	●	●	●	●	●			
		Primax Protect + Jotun Facade	●	●	●	●	●	●		
		Primax Xtend + Jotun Facade	●	●	●	●	●	●		
HD Galvanised Steel** < 3 mm (Sweep Blasting)	Zinc Phosphating / Equivalent	Primax Defend + Jotun Facade*	●	●	●	●	●	●		
		Primax Protect + Jotun Facade*	●	●	●	●	●	●	●	
		Primax Xtend + Jotun Facade*	●	●	●	●	●	●	●	

- The overall performance of the coating system is largely dependent on the nature of the substrate and the type and quality of the pretreatment. Environmental conditions and the design of the coated object also influence the field performance of the system.
- Results are based on laboratory conditions and in combination with Jotun Facade and Jotun Super Durable as a topcoat.
- Other suitable topcoats from Jotun's portfolio are available - Please consult with your local technical representative.
- •For best coating results follow Jotun's "Application Guide of Powder Coatings on Steel".
- Refer to Jotun's "Application Guide of Powder Coatings for Hot-Dipped Galvanized Steel".
- For recommended film thicknesses kindly refer to Technical Data Sheets of relevant primers and topcoats.

* Coating systems under evaluation

** Galvanization process according to ISO 1461



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Substrate	Pretreatment	Coating system and corrosivity category		C3			C4		C5		CX	
				Medium	High	Very High	High	Very High	High	Very High	-	
Carbon Steel > 3 mm (Sa 2½)	Direct to Metal	Primax Defend + Jotun Facade		●	●	●						
		Primax Protect + Jotun Facade		●	●	●	●					
		Primax Xtend + Jotun Facade		●	●	●	●					
	Zinc Phosphating / Equivalent	Primax Defend + Jotun Facade		●	●	●	●	●				
		Primax Protect + Jotun Facade		●	●	●	●	●	●	●		
		Primax Xtend + Jotun Facade		●	●	●	●	●	●	●		
		Primax Protect + Jotun Super Durable		●	●	●	●	●	●	●	●	
		Primax Xtend + Jotun Super Durable*		●	●	●	●	●	●	●	●	
	HD Galvanised Steel** > 3 mm (Sweep Blasting)	Direct to Metal	Primax Defend + Jotun Facade		●	●	●	●	●			
			Primax Protect + Jotun Facade		●	●	●	●	●	●		
Primax Xtend + Jotun Facade				●	●	●	●	●	●			
Primax Protect + Jotun Super Durable*				●	●	●	●	●	●	●	●	
Zinc Phosphating / Equivalent		Primax Defend + Jotun Facade		●	●	●	●	●	●			
		Primax Protect + Jotun Facade		●	●	●	●	●	●	●		
		Primax Xtend + Jotun Facade		●	●	●	●	●	●	●		
		Primax Protect + Jotun Super Durable*		●	●	●	●	●	●	●	●	
		Primax Xtend + Jotun Super Durable*		●	●	●	●	●	●	●	●	

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