Penetrating Sealer

Product description

Type
This product is a solvent based acrylic with good alkali resistance.

Features and benefits
Excellent penetration into the substrate thereby providing the best adhesion.

Recommended use
Recommended wherever Jotun Blockfiller has been used prior to application of the topcoats. Specially formulated as a sealer or a primer on exterior surfaces.

Substrate
Cement plaster, concrete, block work, rendered surfaces etc.

Product data

| Packaging size | Egypt and Libya: 3 L and 20 L, India: 20 L |
| Colours        | clear                                      |
| Solids by volume | 22 ± 2 volume%  theoretical              |
| Specific gravity | 0.93  theoretical                 |
| VOC            | 678 g/l ISO 11890 EU                  |
| VOC comments   | This is the theoretical value. Tested value will vary depending on test methodology, accuracy of equipment used for testing and test conditions. |

Application data

Remarks
Handle with care. Stir well before use.

The product can be applied by
Roller: Recommended.
Spray: Conventional air-atomised, airless spray or air-assisted airless.
Brush: Recommended to paint corners and edges.

Guiding data for airless spray

| Nozzle tip      | 0.018–0.021” |
| Spray angle degrees | 65–80°        |
| Pressure at nozzle   | 150 Kg/cm² (2100 psi) |
Penetrating Sealer

Thinner
Jotun Thinner No. 7

Dilution
Maximum 10 %

Conditions during application
The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying. The moisture content in the substrate should not exceed 4 % (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

Drying times
Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly.

1. Recommended data given, for recoating with the same generic type of paint.

2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.

3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The drying time is measured by stated values:

<table>
<thead>
<tr>
<th>Relative Humidity (RH) 50 %</th>
<th>Substrate temperature</th>
<th>10 °C</th>
<th>23 °C</th>
<th>40 °C</th>
</tr>
</thead>
<tbody>
<tr>
<td>Surface (touch) dry</td>
<td></td>
<td>100 min</td>
<td>40 min</td>
<td>20 min</td>
</tr>
<tr>
<td>Hard dry</td>
<td></td>
<td>120 min</td>
<td>60 min</td>
<td>30 min</td>
</tr>
<tr>
<td>Dry to over coat, minimum</td>
<td></td>
<td>120 min</td>
<td>60 min</td>
<td>30 min</td>
</tr>
</tbody>
</table>

Directions for use

Surface preparation
The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

Recommended paint system

Primer
Jotun Penetrating Sealer : 1 Coat

Topcoat
To be topcoated with suitable system.
Remarks
Other systems may be specified, depending on area of use.
Contents of packaging with different batch numbers must be mixed together before use.
Please refer to the Decorative Sales Department for technical advice.

Storage
The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Health and safety
Please observe the environmental and precautionary notices displayed on the container.
A Material Safety Data Sheet for the product has been issued.
Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product’s Safety Data Sheet.
First-aid measures, refer to section 4.
Handling and storage, refer to section 7.
Transport information, refer to section 14.
Regulatory information, refer to section 15.

Disclaimer
The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.