

## Galvanite

### Product description

This is a one component zinc rich epoxyester coating. It is specially designed as a repair coating on damaged or degraded areas on galvanised and zinc coated surfaces. To be used as primer in atmospheric environments. Suitable for properly prepared carbon steel substrates only.

### Typical use

Suitable for structural steel and piping to be exposed to corrosive environments. Recommended for offshore environments, refineries, power plants, bridges, buildings, mining equipment and general structural steel.

### Colours

light metallic grey (weathers to a galvanised appearance)

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	55 ± 2 %
Flash point	ISO 3679 Method 1	25 °C
VOC-EU	IED (2010/75/EU) (calculated)	373 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

### Film thickness per coat

#### Typical recommended specification range

Dry film thickness	30 - 75	µm
Wet film thickness	55 - 135	µm
Theoretical spreading rate	18,3 - 7,3	m <sup>2</sup> /l

### Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

#### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	St 2 (ISO 8501-1)	Sa 2½ (ISO 8501-1)
Coated surfaces	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)	Clean, dry and undamaged compatible coating (ISO 12944-4 6.1)

## Application

### Application methods

The product can be applied by

Spray:	Conventional or airless spray may be used for larger areas.
Brush:	Recommended.
Roller:	Recommended.

### Product mixing ratio (by volume)

Single pack

### Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 7

### Guiding data for airless spray

Nozzle tip (inch/1000):	15-19
Pressure at nozzle (minimum):	150 bar/2100 psi

## Drying and Curing time

Substrate temperature	5 °C	10 °C	23 °C	40 °C
Surface (touch) dry	2 h	1 h	30 min	7 min
Walk-on-dry	8 h	4 h	2 h	45 min
Dry to over coat, minimum	48 h	24 h	16 h	6 h

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The shortest time allowed before the next coat can be applied.



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## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

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## Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

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## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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