

Product Data Sheet

Corro-Coat PE

Series 54

Product Description

Corro-Coat PE Series 54 is a versatile exterior durable polyester TGIC-free powder coating developed to provide eye-catching, uniform matte finishes, combining protective properties with good weather resistance and high quality finish to satisfy the end user requirements.

Application Areas

Corro-Coat PE Series 54 features a variety of finishes to suit various interior and exterior applications. It is designed for exterior weather resistance and interior surface protection. It can be applied to a variety of architectural aluminium substrates, as well as other ferrous and non ferrous metals. Typical areas of application are architectural aluminium extrusions for building components and accessories, garden furniture, agricultural machinery, automotive parts and accessories, bicycles, air conditioners, lighting apparatus, satellite discs and fixtures.

When screen printing or sealants are used, it is advised to run separate trials to ensure compatibility and to meet the required performance criteria.

Pre-treatment

The overall quality of the coating system is largely dependent on the type and quality of the pre-treatment. The recommended types of pre-treatment for the most frequently used substrates are:

Aluminium	Chromate conversion
Steel	Zinc phosphate
Zinc coated steel	Zinc phosphate or chromate conversion
Final rinse (deionized)	The last running water from the object should be tested at 20°C. The readings obtained should measure below 30µS/cm.

Curing Schedules

Corro-Coat PE Series 54 products are tailored to customers' requirements and therefore curing schedules are product specific. Please consult your Jotun Powder Coatings' representative and refer to the product label on the packaging.

Upon request, products within Corro-Coat PE Series 54 can be formulated for curing temperatures in the range of 190-200°C. Gloss variations may occur as curing temperature changes. Separate trials to determine actual gloss is pre-requisite.

Colour Selection

Corro-Coat PE Series 54 is available in a wide assortment of custom-made colours, including RAL and NCS.

Finish

Corro-Coat PE Series 54 is available in smooth and textured finishes. The smooth finish is available in a gloss range from 1 to 30% (angle 60° measured according to EN ISO 2813).

Powder Application

Corro-Coat PE Series 54 is available for Corona or Tribo charging equipment.

Storage Conditions

Keep in a dry cool area. Maximum temperature 25°C. Maximum relative humidity 60%. (Please refer to Section 7 of the "Recommended Process and Process Control Requirements for Architectural Aluminium Alloys' Coating" in Part 2 of the "Quality and Warranty" document).

Maintenance

Please refer to "Powder Coated Façades' Maintenance" in Part 3 of the "Quality and Warranty" document.



Jotun Powder Coatings

Technical Data

The technical data provided below are typical for Corro-Coat PE-F Series 54 applied to 0.8mm zinc-phosphated cold rolled steel panels (65 micron film thickness). Typical values when tested have not necessarily been recently revised.

Description	Norm	Series 54
Adhesion	EN ISO 2409 (2mm)	Cross-cut rating Gt0-1 (100% adhesion).
Impact resistance	ASTM D 2794 (5/8" ball)	Most grades exceed 20 inch-pounds without film detachment.
Cupping test	EN ISO 1520	Most grades exceed 2mm without film detachment.
Flexibility	EN ISO 1519	Most grades up to 12mm without film detachment.
Film hardness	EN ISO 2815	Indentation resistance according to Buchholz: > 70.
Salt spray resistance	ASTM B 117	Excellent. Measured with respect to blistering and adhesion loss.
Resistance to humid atmospheres	DIN 50017	Excellent. Measured with respect to blistering and adhesion loss.
UV resistance	ASTM G 154 (UVB-313)	Excellent. Measured with respect to colour and gloss retention.

Note: The information on this Product Data Sheet is given to the best of the manufacturer's knowledge, based on laboratory testing and practical experience. However, as the product is often used under conditions beyond the manufacturer's control, only the quality of the product itself can be guaranteed. Jotun Powder Coatings reserves the right without notice to alter or change the content of this Product Data Sheet.