

NORSOK – Coating system no. 6



System No.	Surface preparation	Coating system	DFT μm
Un-insulated stainless steel when painting is required Aluminium when painting is required			
6-1	Sweep blasting with non-metallic abrasive	Penguard Primer Penguard HB Jotaproof Topcoat	50 100 <u>75</u> 225
6-2	Sweep blasting with non-metallic abrasive	Penguard Primer Penguard HB Hardtop AS	50 100 <u>50</u> 200
Galvanised steel or insulated stainless steel piping and vessels at temperatures < 120°C			
6-3	Sweep blasting with non-metallic abrasive	Tankguard Storage Tankguard Storage	125 <u>125</u> 250
Stainless steel > 120°C			
6-4	Sweep blasting with non-metallic abrasive	Solvalitt	<u>30</u> 30